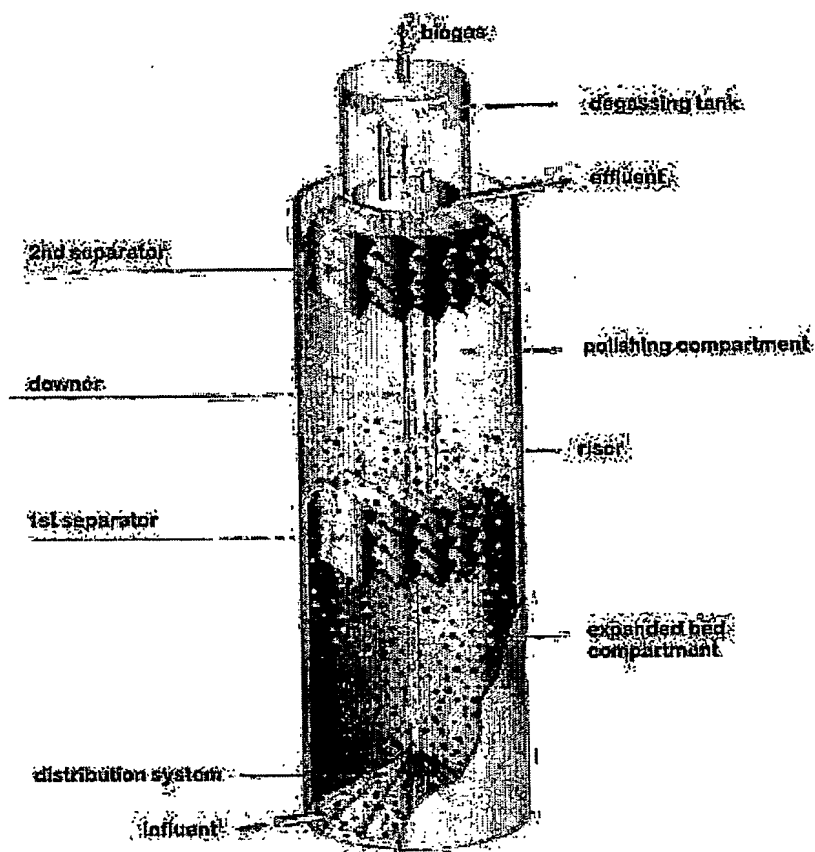


1/3

Fig. 1

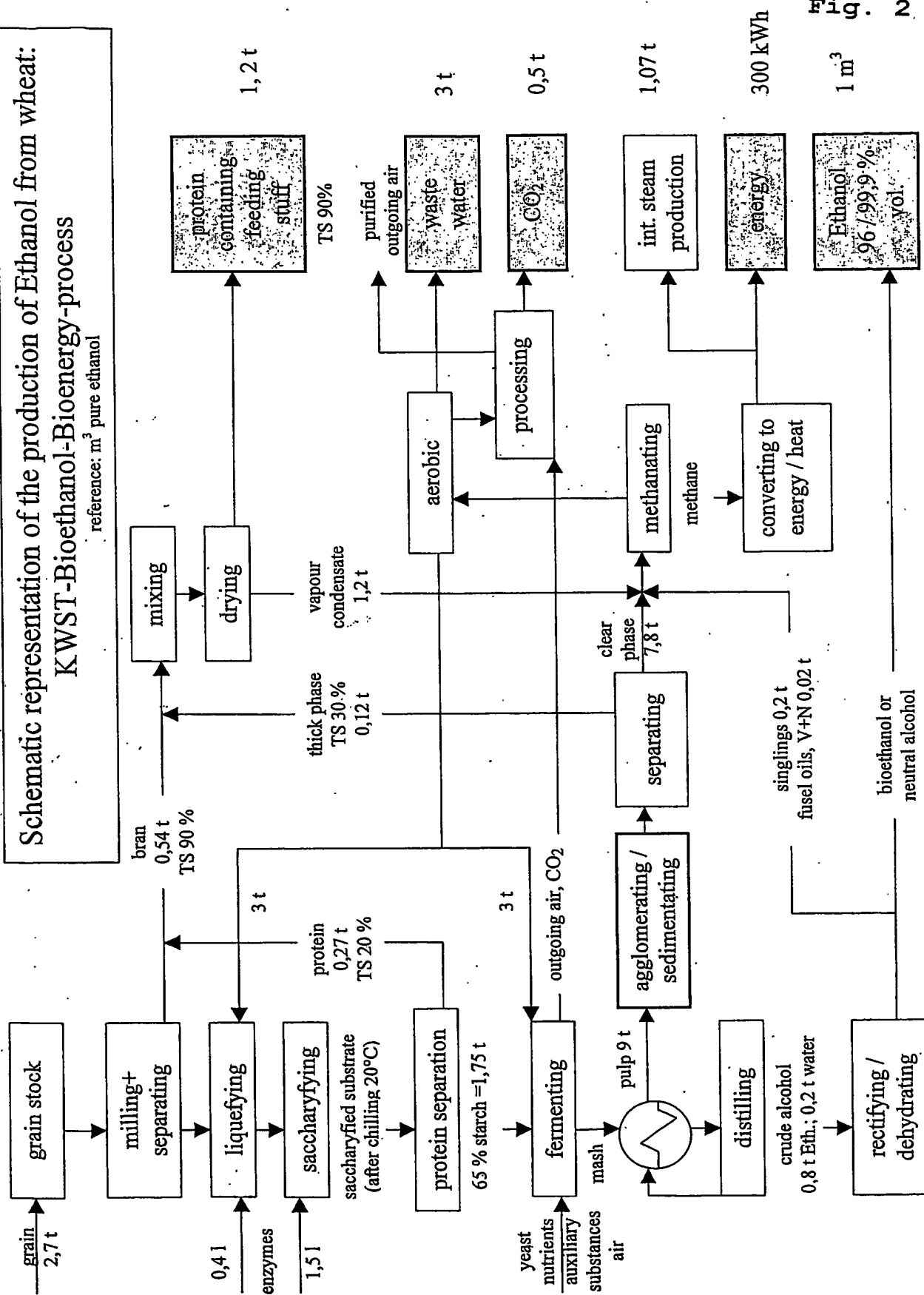


BEST AVAILABLE COPY

Schematic representation of the production of Ethanol from wheat:

KWST-Bioethanol-Bioenergy-process

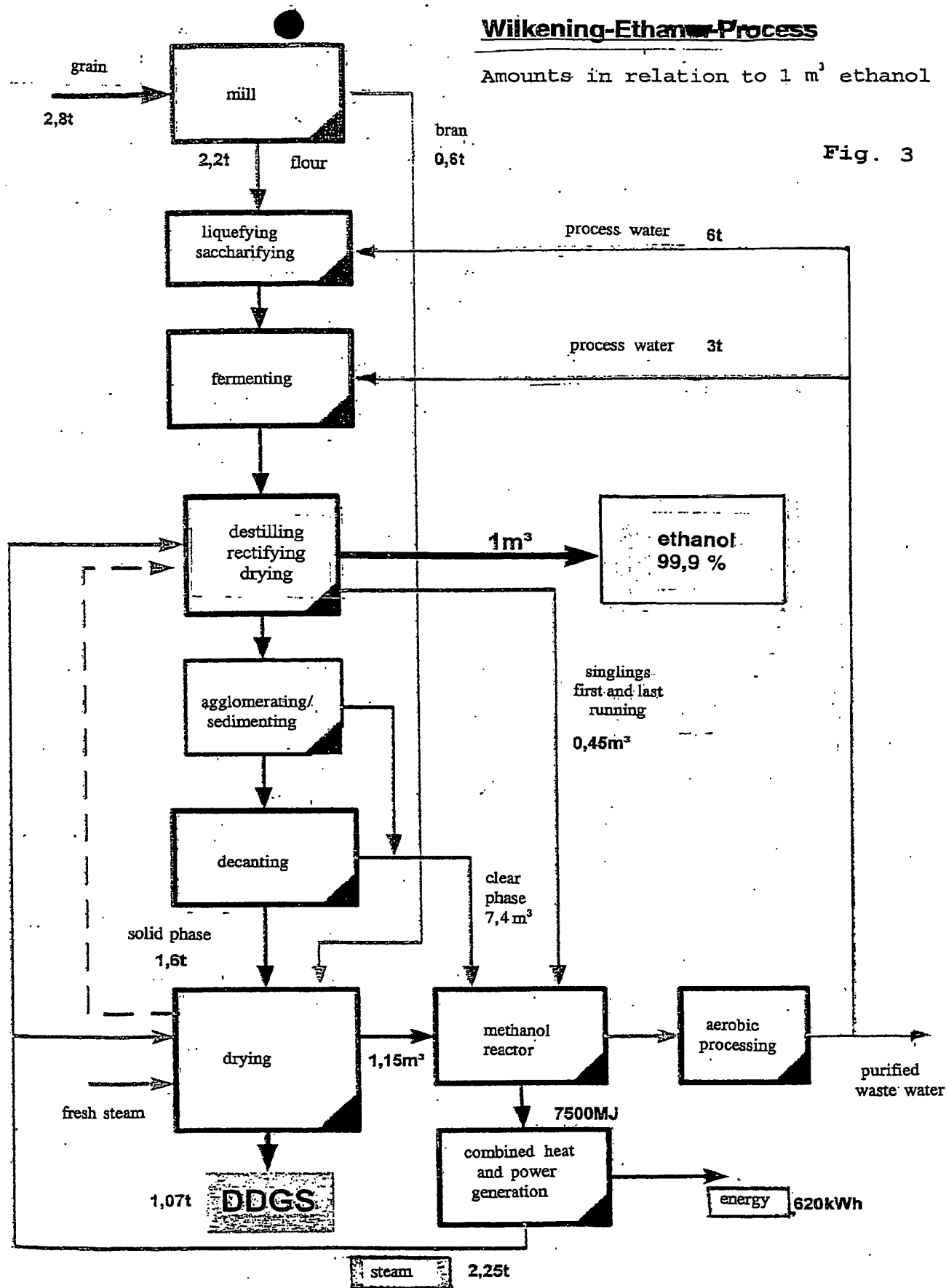
reference: m³ pure ethanol



BEST AVAILABLE COPY

Wilkening-Ethanol-ProcessAmounts in relation to 1 m³ ethanol

Fig. 3



BEST AVAILABLE COPY